PATENT COOPERATION TREATY

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INTERNATIONAL SEARCH REPORT (PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference CCAMM-01	FOR FURTHER ACTION as	see Form PCT/ISA/220 well as, where applicable, item 5 below.
International application No. PCT/AU2005/001020	International filing date (day/month/year) 13 July 2005	(Earliest) Priority Date (day/month/year) 14 July 2004
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This international search report has been prep Article 18. A copy is being transmitted to the This international search report consists of a t	International Bureau.	and is transmitted to the applicant according to
	y of each prior art document cited in this repor	t. =
1. Basis of the report		Sant Control
a. With regard to the language, the inter it was filed, unless otherwise indicated		the international application in the language in which
The international search Authority (Rule 23.1(b		of the international application furnished to this
b. With regard to any nucleotide a	and/or amino acid sequence disclosed in the i	nternational application, see Box No. I.
2. Certain claims were found uns	searchable (See Box No. II).	
3. Unity of invention is lacking (S	See Box No. III).	
4. With regard to the title,		
the text is approved as submitted	d by the applicant.	
the text has been established by	this Authority to read as follows:	
CENTRIFUGA	AL DRUM CLUTCH ASSEMBLY AND M	ETHOD OF MANUFACTURE
5. With regard to the abstract,		ન •
the text is approved as submitted	d by the applicant.	
the text has been established, ac one month from the date of mail	cording to Rule 38.2(b), by this Authority as i ling of this international search report, submit	t appears in Box No. IV. The applicant may, within comments to this Authority.
6. With regard to the drawings,	*	.*
a. the figure of the drawings to be publi	shed with the abstract is Figure No. 1	
as suggested by the ap		
X as selected by this Aut	hority, because the applicant failed to suggest	a figure.
as selected by this Aut	hority, because this figure better characterizes	the invention.
b. none of the figures is to be publ	ished with the abstract.	

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Box No. IV Text of the Abstract (Continuation of item 5 of the first sheet)

A clutch drum assembly comprising a clutch drum (21) and a drive means. The clutch drum (21) has an axis of rotation and includes an end wall (22). The drive means, specifically a drive spline (1) or a fixed drive sprocket axially to one end of the drive means, is a flange (5) with one or more radial evenly spaced minimally sized apertures (6) that have been counter-sunk or counter bored to one side. Unitary axial motion of the two components is achieved via mechanical connection between the two said components by tightly pressing metal from the outer surface of the end wall (22) clutch through each of the minimally sized apertures (6) in the drive means flange (5) against a die positioned proximate to each said aperture (6) forging the metal into the counter sunk or counter bored portion of the drive means flange (5).

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International application No.

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Category*	n). DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
	US 3144782 A (EDMUNSON) 18 August 1964	
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Information on patent family members

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This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in			Patent Family Member							
	Search Report			•					. ()	Tue ,
·US	4984669	NONE								• ,
DE	3135203	NONE			· · · · · · · · · · · · · · · · · · ·				···	
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Due to data integration issues this family listing may not include 10 digit Australian applications filed since May 2001.

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